



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2370-1
Job Sheet 179512



Part No: D2370-1

Job Qty: 2 ea

Part Name: Litter Frame Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 9/10/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D IPP REV:A NEW ISSUE 13-07-22 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs	9/10/18	9/10/18	0.00	0.00	Purchasing		AUG 09 2018
110	Packaging	2 pcs	9/10/18	9/10/18	0.00	0.00	Packaging2		AUG 09 2018
120	QC	2 pcs	9/10/18	9/10/18	0.00	0.00	QC6		38
130	Small Fab	2 pcs	9/10/18	9/10/18	0.00	1.85	Small Fab		DAS 9-89 Jmrs
140	QC	2 pcs	9/10/18	9/10/18	0.00	0.00	QC5		DAS 9-89
150	Packaging	2 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3	576011 AUG 10 2018	21-9-89
160	QC21-SA	2 Ea	9/10/18	9/10/18	0.00	0.00	QC21		6-88 / AUG 10 2018

Part Op 100 - Issue p/o: 40295 Order: Model 12-2A undrilled with grey pad & black belts Supplier: Ferno Aviation Letter of Descriptions: compliance required

110 - Insure that letter of compliance is attached to w/o

130 - 1- Assemble D2374 STUDS WITH HARDWARE as per Dwg D2370 2-Assemble d2379 belt as per dwg

140 - Check for loose rivet

150 - LOCATION :ST208

JUN 22 2018

DAS

13

9-89

x2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1P	Litter Frame Assembly	2 pcs (1 ea)	100-Purchasing	S100694
D2374	Stud <u>st 006</u>	8 Ea (4 ea)	130-Small Fab	S044872
D2378	Bolt <u>st 006</u>	8 Ea (4 ea)	130-Small Fab	S054447
D2484	Locknut <u>GAD7</u>	8 Ea (4 ea)	130-Small Fab	S0575176
NAS1149D0416J	Washer <u>st 264</u>	8 Ea (4 ea)	130-Small Fab	fm131511

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2370-1P	2	0	0
130-Small Fab	D2374	8	8	0
	D2378	8	19	0
	D2484	8	57	0
	NAS1149D0416J	8	3,000	0



Container No: S100696



Part: D2370-1

Job No: 179512

Serial No/Batch: S100696

Revision:

Plex 6/20/18 7:16 AM dart.lavoie.chantal

Part Specifications

Specifications could not be found.

Plex 6/20/18 7:16 AM dart.lavoie.chantal

ITEM	QTY	P/N	DESCRIPTION
	X	D2370-041	LITTER ASSEMBLY
1	1	D2370-1	LITTER FRAME ASSY
2	1	D4812-041	PATIENT STOP ASSY

D2370-1 LITTER FRAME ASSEMBLY

D4812-041 PATIENT STOP ASSY

POSITION PATIENT STOP OVER
FWD STUDS AND SECURE
WITH PIP PINS

D2370-041 LITTER ASSEMBLY

RELEASED
2013-05-16

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 25.73 Lbs

D	0.0312 HOLES WERE 0.0181 HOLES, P/N 021 (2-2), CREATED -1 AND -041 ASSEMBLIES, NEW DWG FORMAT	DB	13.03.27
C	ADD ALTERNATE FOR D2484, 186 SCREWS, TAPPED HOLES AND 5.00 WAS 5.34	KE	06.11.21
B	ADDED 0.0181 HOLES	KE	06.06.08
A	NEW ISSUE	NA	05.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	DB		
DRAWN	DB		
CHECKED	AP		
MFG. APPR.	AP		
APPROVED	AP		
DE APPR.			
DATE	13.03.27		

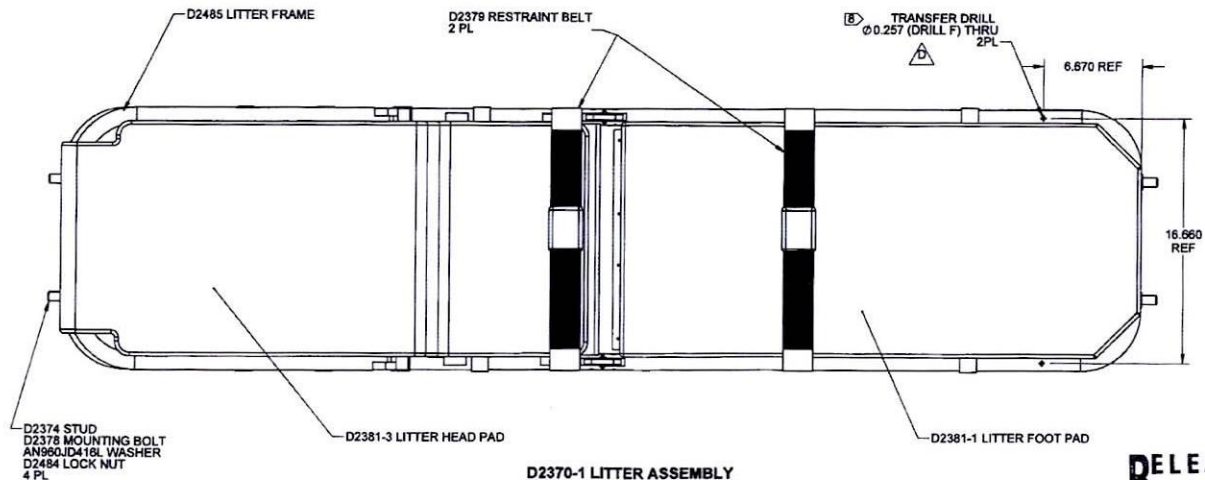
DART AEROSPACE LTD
HAMMERSBURY, ONTARIO, CANADA

DRAWING NO. D2370 REV. D
SHEET 1 OF 2

TITLE LITTER ASSEMBLY SCALE NTS

Copyright © 2007 by DART Aerospace Ltd.
All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or by any information storage and retrieval system, without prior written permission from DART Aerospace Ltd.

ITEM	QTY	P/N	DESCRIPTION
	X	D2370-1	LITTER ASSEMBLY
1	4	D2374	STUD
2	4	D2378	MOUNTING BOLT
3	2	D2379	RESTRAINT BELT
4	1	D2381-1	LITTER FOOT PAD
5	1	D2381-3	LITTER HEAD PAD
6	4	D2484	LOCK NUT
7	1	D2485	LITTER FRAME
8	4	AN960JD416L	WASHER



RELEASED
2013-05-16

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2370-1" USING A REMOVABLE TAG AS PER QSI 044 METHOD 6.6
 - 7) WEIGHT: 24.69 Lbs
 - 8) TRANSFER DRILL USING D4812-041 AS TEMPLATE. ENSURE FIT AND REMOVE FOR SHIPPING

DESIGN DRAWN	DB DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	A.P.	DRAWING NO. D2370
MFG. APPR.	2/	REV. D
APPROVED	1/	SHEET 2 OF 2
DE APPR.	1/	TITLE LITTER ASSEMBLY
DATE 13.03.27		SCALE NTS

COPYRIGHT © 1996 BY DART AEROSPACE LTD.
THIS DOCUMENT IS PROPERTY OF DART AEROSPACE LTD. IT IS TO BE KEPT IN CONFIDENTIALITY AND NOT TO BE DISCLOSED TO ANY OTHER PERSON OR ENTITY WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO040295

Supplier: FER002-VU
Ferno Aviation Inc.
735-B Branch Dr.
Alpharetta, GA 30004 USA
Phone: 770 521 1005
Fax: 770 521 0910

PO No: PO040295

PO Date: 6/22/18

Due Date: 9/12/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal Phone:
clavoie@dartaero.com

E-MAILED
JUN 22 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 15

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	179512	D2370-1P			Litter Frame Assembly As Per Dwg D2370	Firmed	9/12/18	2 pcs	0 pcs	2 pcs	\$1,853.00/pcs	\$3,706.00

2x AUG 09 2018

Line Item Note MODEL 12-2A UNDRILLED WITH GREY PAD & BLACK BELTS

Grand Total: \$3,706.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 6/22/18 8:34 AM dart.lavoie.chantal



735-B Branch Dr
Alpharetta, GA 30004
Office 770-521-1005

Packing Slip

DATE	PACKING SLIP NO.
8/1/2018	19009

BILL TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Attn: Accounts Payable

SHIP TO
Dart Aerospace, Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Canada Ref: PO040295

P.O. NUMBER	TERMS	REP	SHIP DATE	SHIP VIA	FOB	
040295	Net 30	CW	8/1/2018	Journey Freight	Alpharetta,GA	
ITEM	DESCRIPTION				QTY ORD.	QTY DEL.
12-2A (DART) ✓	12-2A Litter Assembly W/Gray FAA Approved ✓ cover/pad assy. and Black FAA approved patient restraints S/N: 18N396547, 18N396553 (HS Code 8803.30.00.00) Notes: 1.Ship collect via Journey Freight				2 ✓	2 DAS 38 9-89

--

Aircraft Belts Inc.
1176 Telecom Drive
Creedmoor NC 27522



Form: SC-108B
Phone: (800) 847-5651
Fax: (919) 956-4220

Print Date: 2/10/2018
Print Time: 11:05:09A
Page: 1

FAA R.S. #: YB1R632K

Packing Slip: 25785

Cust. ID: F38

TERMS: Net 30

Ship To:

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

Sold To:

Ferno Aviation
735-B Branch Drive
Alpharetta GA 30004

PO: 11013

Ship Via: UPS 1- Ground

FOB: ORIGIN

Ship Date: 2/12/2018

SO: 102170

Sales Person: Duncan, Virginia

***** Ship UPS Ground acct # E1129E *****

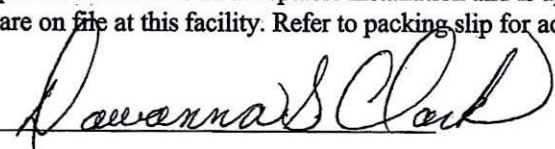
1 50.00 EA 50.00 0.00 STFL D

Description: STFC3030-810 Stretcher Belt -

2858 2/15/18

CERTIFICATION

This is to certify that the above components have been manufactured, rebuilt or repaired and inspected in accordance with current Federal Aviation Regulations: TSO-C22 and/or TSO-C114 and found airworthy for service unless otherwise noted. The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those desiring to install either on or within a specific type of class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the administrator. Details of this manufacture, rebuild or repair are on file at this facility. Refer to packing slip for additional details.

BY: 

FERNO *Aviation, INC.*

735B Branch Drive
Alpharetta, GA 30004

Telephone: 770.521.1005
Fax: 770.521.0910

CERTIFICATE OF CONFORMANCE

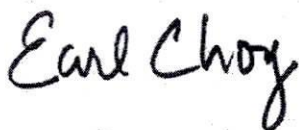
Date: 8/1/18

Customer: Dart Aerospace

PO Number: 040295

Part No	Description	Serial No
12-2A (Dart)	12-2 Litter Assembly w/ Gray FAA Approved	18N396547
	Cover and Black FAA Approved Restraints	18N396553

We hereby certify that all items in the above shipment have been produced, inspected and found to be in compliance with applicable drawings, customer specifications, and purchase order requirements. All documents utilized were the latest revision in effect on the date of this order, or as specified by buyer.



Earl Choy
QA, Ferno Aviation